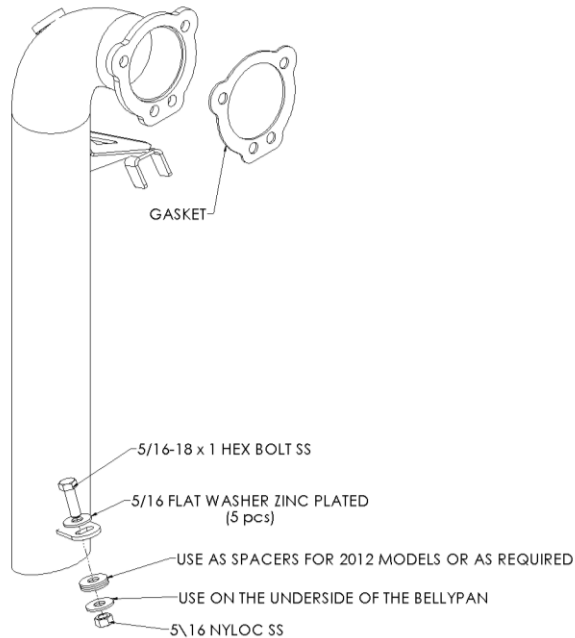




**MBRP Competition Pipe Installation Instructions**  
**2301114                      2012-2013 Arctic Cat F1100 Turbo**

1. Remove bolts securing stock muffler to down pipe. ( place nuts/bolts safely aside so they can be reused)
2. Remove stock muffler from belly pan.
3. Install MBRP Competition Pipe with stock nuts/bolts and gasket, pipe should exit out stock exit in belly pan.
4. Drill 1/4" hole in belly pan (removes one rivet) through the lower bracket of the MBRP Competition Pipe
5. Using provided hardware fasten the MBRP Competition pipe to belly pan.



NOTE: We suggest having your local snowmobile mechanic or performance shop install this product.

CAUTION: **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Inc warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise.

Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.